

AMCPA: A Population Metaheuristic With Adaptive Crossover Probability and Multi-Crossover Mechanism for Solving Combinatorial Optimization Problems

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ABSTRACT

Combinatorial optimization is a field that receives much attention in artificial intelligence. Many problems of this type can be found in the literature, and a large number of techniques have been developed to be applied to them. Nowadays, population algorithms have become one of the most successful metaheuristics for solving this kind of problems. Among population techniques, Genetic Algorithms (GA) have received most attention due to its robustness and easy applicability. In this paper, an Adaptive Multi-Crossover Population Algorithm (AMCPA) is proposed, which is a variant of the classic GA. The presented AMCPA changes the philosophy of the basic GAs, giving priority to the mutation phase and providing dynamism to the crossover probability. To prevent the premature convergence, in the proposed AMCPA, the crossover probability begins with a low value, which is adapted every generation. Apart from this, as another mechanism to avoid premature convergence, different crossover functions are used alternatively. In order to prove the quality of the proposed technique, it is applied to six different combinatorial optimization problems, and its results are compared with the ones obtained by a classic GA. Additionally, the convergence behaviour of both techniques are also compared. Furthermore, with the objective of performing a rigorous comparison, a statistical study is conducted to compare these outcomes. The problems used during the test are: Symmetric and Asymmetric Traveling Salesman Problem, Capacitated Vehicle Routing Problem, Vehicle Routing Problem with Backhauls, N-Queens, and the one-dimensional Bin Packing Problem.

Keywords: Adaptive Evolutionary Algorithm, Metaheuristic, Multi-crossover, Genetic Algorithm, Combinatorial Optimization.

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1 Introduction

Nowadays, combinatorial optimization is one of the most studied fields in artificial intelligence. Problems arising in this area are the focus of many research studies every year (Blum, Puchinger, Raidl and Roli, 2011). Some examples of this kind of problems are the Job-shop Scheduling Problem (Coffman and Bruno, 1976), and the Traveling Salesman Problem (TSP) (Lawler, Lenstra, Kan and Shmoys, 1985). The main interest of these problems lies on their applicability to real life and their complexity. Being NP-Hard (Lenstra and Kan, 1981), a large number of techniques have been developed throughout the history with the aim of being applied in this field. Some of the most commonly used techniques are the tabu search (Glover, 1989), and the simulated annealing (Kirkpatrick, Gellat and Vecchi, 1983).

Additionally, population based algorithms have become one of the most successful approaches for solving combinatorial optimization problems. As is well known, these type of techniques work with one (or more than one) population of solutions, which evolves along the algorithm execution. Thanks to their robustness and their adaptability to a wide variety of problems, many population based metaheuristics have been introduced along the history, as the genetic algorithm (GA) (Holland, 1975), distributed population algorithm (Cantú-Paz, 1998; Knysh and Kureichik, 2010), particle swarm optimization (Kennedy and Eberhart, 1995; Eberhart and Shi, 2001; Yazdani, Nasiri, Azizi, Sepas-Moghaddam and Meybodi, 2013), cultural algorithm (Reynolds, 1994; Ali, Alkhatib and Tashtoush, 2013), and the ant colony system (Dorigo and Gambardella, 1997; Joelianto and Wiranto, 2011). Furthermore, in recent years some sophisticated population techniques have been proposed, such as the imperialist competitive algorithm (Atashpaz-Gargari and Lucas, 2007; Xing and Gao, 2014), artificial bee colony (Karaboga, Gorkemli, Ozturk and Karaboga, 2012; Zhang and Yuen, 2013), firefly algorithm (Yang, 2010; Nasiri and Meybodi, 2012), gravitational search algorithm (Rashedi, Nezamabadi-Pour and Saryazdi, 2009; Precup, David, Petriu, Preitl and Paul, 2011; Purcaru, Precup, Iercan, Fedorovici, David and Dragan, 2013), or golden ball metaheuristic (Osaba, Diaz and Onieva, 2013; Osaba, Diaz and Onieva, 2014). Anyway, among all the population techniques, the GA is the one which has received most attention.

GAs was proposed in the '70s, in an attempt to imitate the genetic process of living organisms and the law of the evolution of species. The basic principles of the GA were proposed by Holland in 1975 (Holland, 1975), even though its practical use for solving complex problems was demonstrated later by De Jong (De Jong, 1975) and Goldberg (Goldberg, 1989). Thereafter, GAs has been the focus of a large number of research studies (Srinivas and Patnaik, 1994b), and they have been applied in a wide range of fields, as industry (Gao, Gen, Sun and Zhao, 2007) or transport (Moon, Lee and Seong, 2012; Vidal, Crainic, Gendreau, Lahrichi and Rei, 2012).

The parameter adjustment is one of the most controversial questions in the field of GAs. Related studies have been done since the 80's (Grefenstette, 1986), until today (Fernandez-Prieto, Gadeo-Martos and Velasco, 2011). Concretely, the idea of adapting crossover and mutation probabilities (p_c and p_m) in order to improve the GAs performance has been studied since long time ago (Schaffer and Morishima, 1987; Davis, 1989). Anyway, it is still subject of many studies nowadays. The whole literature for this field is very large. Several examples

are mentioned in this paper. In (Srinivas and Patnaik, 1994a), a GA that adapts its p_c and p_m in function of the population fitness difference and the maximum fitness value is proposed. In (Zhang, Chung and Zhong, 2005; Zhang, Chung and Lo, 2007), a GA that uses fuzzy logic to adaptively tune p_c and p_m is introduced. In these papers, a clustering technique is used to split the population in clusters. Then, a fuzzy system determines the p_c and p_m depending on the best and worst chromosome of each cluster. In (Vafaei and Nelson, 2009) a GA is proposed which adapts the p_m , and determines the types of replacing genes in the mutation procedure. In (Ye, Li and Xie, 2010) some improvements on adaptive GAs for reliability-related applications are introduced. In that study, a simple parameter-adjusting method is presented, which uses the fitness average and variance of the population. In (Xu, Zheng, Chen and Liu, 2010) an adaptive algorithm for optimizing the design of high pressure hydrogen storage vessel is presented. That technique adjusts p_m and p_c depending on the fitness value of each individual. Another example of adapting p_c and p_m is the one presented in (Wang and Tang, 2011). In that work an improved adaptive genetic algorithm based on hormone modulation mechanism to solve the job-shop scheduling problem is proposed.

In the following lines, some recent studies published last year (2013) in this field are introduced. The existence of these works demonstrates that the parameters adjustment in GAs is a topic of interest in the scientific community nowadays. In (De Giovanni, Massi and Pezzella, 2013) an adaptive GA for large-size open stack problems is presented. This genetic approach combines a classical GA with an adaptive search strategy. That strategy uses a composite and dynamic fitness function which modifies the search landscape. In (Yang, Zheng, Yang, Zhou and Liu, 2013) an adaptive GA for daily optimal operation of cascade reservoirs is proposed. That adaptive GA adjusts the p_c and the p_m in order to improve the convergence speed of the GA. In (Cho, Lee, Lee and Gen, 2013) an adaptive GA for the time dependent inventory routing problems is introduced. That GA modifies the settings of the genetic parameter values according to the performance of the genetic operators. In that approach the fitness values of parents and offsprings are compared every generation. If the GA generates better offsprings during the genetic search process, p_c and p_m are increased, and vice versa. Finally, in (Zhang, Zhang, Wang, Jiang and Wang, 2013; Ponz-Tienda, Yepes, Pellicer and Moreno-Flores, 2013) can be seen some other recent examples of adaptive GAs.

In regard to the multi-crossover mechanism, it has also been studied in previous studies. However, it has been used less than parameter adjustment methods. In (Spears, 1995), for example, an adapting crossover mechanism for a population algorithm is presented, which changes the crossover operator and the p_c . The algorithm proposed in that work uses two crossovers functions, which alternate depending on the situation of the population in the solution space. Another example can be found in (Mukherjee, Ganguly and Das, 2012). In that paper an adaptive GA is proposed for solving the well-known TSP. That GA works with three different crossover functions. The choice of the operator is decided partly by the quality of each of them and partly at random. In the literature can be found an alternative approach for the multi-crossover. In this case, the multi-crossover mechanism is implemented by developing crossover functions which use more than two chromosomes (Chang, 2007). Although this approach is worth mentioning, it clearly falls outside the scope of the present work.

In this paper a new Adaptive Multi-Crossover Population Algorithm (AMCPA) for solving combinatorial optimization problems is presented. This new technique is a variant of the classic GA. In contrast to the classical philosophy of the GA, the introduced metaheuristic prioritizes the local improvement of the individuals (mutation), applying crossover operators only when they could be beneficial to the search process. In this way, in the presented AMCPA the crossover probability is adapted depending on the search performance on recent generations, and the current generation number. This dynamism helps the technique to prevent premature convergence. Besides this, the presented AMCPA uses multiple crossover functions, which are applied alternatively.

In order to prove the quality of the proposed technique, it has been applied to six different combinatorial optimization problems. The results obtained by our AMCPA in these six problems are compared with the ones obtained by a classic GA. Additionally, the convergence behaviour of both techniques are also analyzed and compared. Furthermore, with the objective of performing a rigorous comparison, a statistical study is conducted to compare these outcomes, performing the well-known normal distribution z -test. The main innovative aspects of the proposed AMCPA are the following:

1. The proposed AMCPA reverses the philosophy of conventional GAs. It starts with a very low or null value for p_c , a high values of p_m .
2. The introduced approach combines the multi-crossover mechanism and the p_c adjustment.
3. The presented technique adapts its p_c depending on the search performance in recent iterations, and current generation number. In contrast, most of the previous studies rely the p_c adaptation in the population fitness.

The rest of the paper is structured as follows. In Section 2 the proposed technique is introduced. In Section 3 the problems used in the experimentation are described. Then, in Section 4 the experimentation conducted is shown. In the same section the results obtained by the presented AMCPA are compared with the ones obtained by a basic GA. This work finishes with the conclusions and future work (Section 5).

2 The proposed Adaptive Multi-Crossover Population Algorithm

As mentioned in the previous section, the proposed AMCPA is a variant of a classical GA. The presented technique reverses the philosophy of conventional GAs, giving higher priority to the individual improvement, provided by the mutation phase. On the other hand, the metaheuristic gives less importance to the crossovers phase and the cooperative improvement. These fundamentals are based on the recently published work (Osaba, Carballedo, Diaz and Perallos, 2013), in which the suitability of some blind crossover operators in GAs for solving path-encoded routing problems is analyzed. In that research study, a theory which stands that the crossover phase is not efficient for the optimization capacity of a GA when it is applied to path-encoded routing problems is checked. For this reason, the proposed metaheuristic

provides greater importance to the mutation phase. Despite this, as can be read in (Osaba, Carballedo, Diaz and Perallos, 2013), the crossovers between different individuals can be beneficial to maintain the diversity of the population. Accordingly, in the proposed AMCPA a low p_c is used, which is adapted every generation depending on the search needs. This adaptive mechanism is described in Section 2.1.

Besides that, as an additional tool to avoid the premature convergence, a multi-crossover mechanism has been developed, which changes the crossover operator for all the population. These changes are made based on various concepts which are explained in Section 2.2. The flowchart of the proposed AMCPA can be seen in Figure 1. In this figure, green blocks represent the basic steps of the classic GA, also applicable in the presented AMCPA. Furthermore, the blue blocks depict the steps of the adaptive mechanism (Section 2.1). Finally, the purple blocks represent the steps of the multi-crossover mechanism (Section 2.2). Additionally, the pseudocode of the metaheuristic is depicted in Algorithm 1.

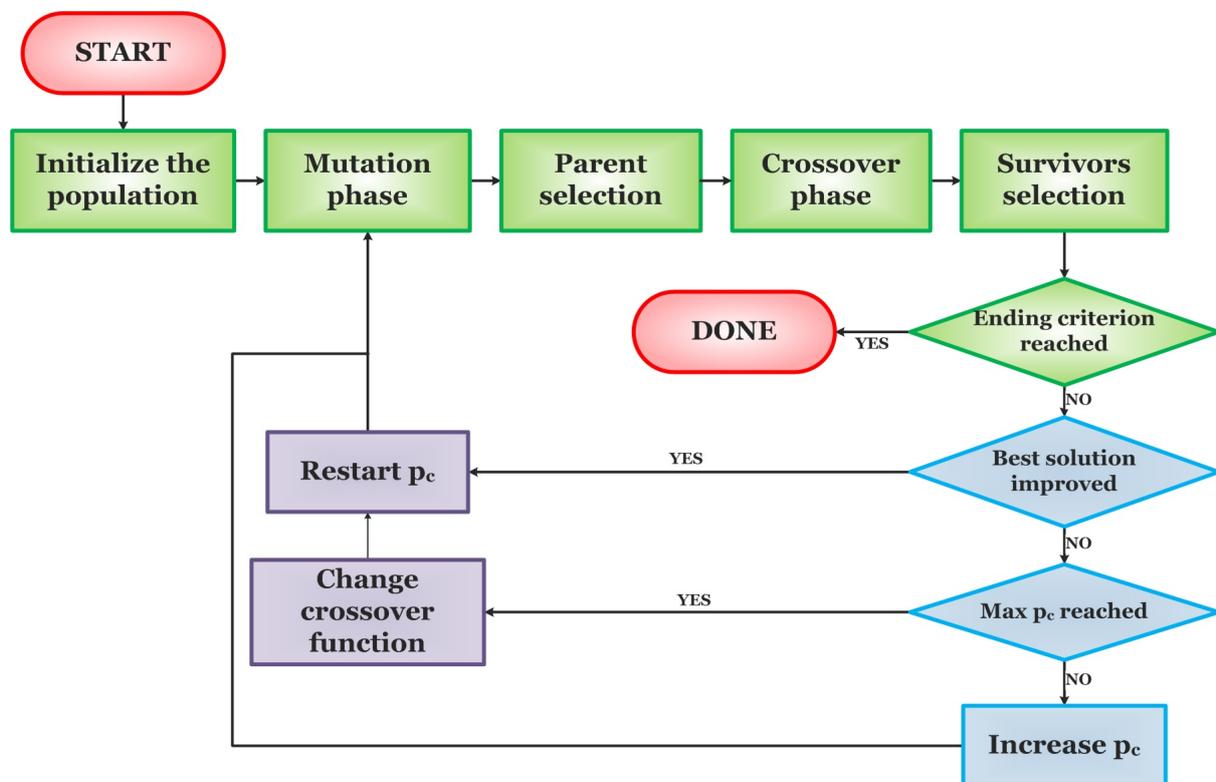


Figure 1: Flowchart of the algorithm

2.1 Adaptive Mechanism

In the proposed AMCPA every individual in the population goes through the mutation process at each generation. This fact would be equivalent to have a p_m equals to 100%. In addition, this mutation probability is a fixed value, and it does not vary along the execution. On the other hand, regarding the p_c , it starts with a null (0%) value. That parameter is modified as the algorithmic procedure progresses, increasing or restarting its value. This modification is performed based on the improvement in the best solution found in the last generation. The

Algorithm 1: Pseudocode of the proposed AMCPA

```
Initialization of the population;  
 $p_c = 0.0$ ;  
 $p_m = 1.0$ ;  
repeat  
  Mutation phase;  
  Parents selection process;  
  Crossover phase;  
  Survivor selection process;  
  if best solution has been improved then  
     $p_c$  is restarted;  
  else  
    if Max $p_c$  has been reached then  
      Change the crossover function;  
       $p_c$  is restarted;  
    else  
       $p_c$  is increased;  
    end  
  end  
until termination criterion reached;  
Return the best individual found;
```

criteria to modify the p_c are as follows:

- *The best solution found by the technique has been improved in the last generation:* in this case, it could be assumed that it is not necessary to diversify the population. In this case, p_c is restarted to its initial value.
- *The best solution found by the technique has not been improved in the last generation:* in this instance, it may be considered that the search process could be trapped in a local optimum, or that the population could be concentrated in the same region of the solution space. At this time, p_c is increased, with the intention of increasing the population diversification using crossover operators.

Whenever the best solution found has not been improved over the previous generation, p_c increases based on the following function:

$$p_c = p_c + \frac{2 \cdot G_{wi} + G}{N_I^3} \quad (2.1)$$

where:

G_{wi} : number of generations executed without improvements,

G : total number of generations executed,

N_I : number of individuals in the population,

As seen in Eq. (1), p_c increases proportionally to the number of generations without any improvement in the best solution (G_{w_i}) and the total number of generations (G). In Section 4.1 two examples of its calculation are shown.

2.2 Multi-Crossover mechanism

Regarding the multi-crossover feature, as mentioned in Section 1, the proposed technique has more than one crossover operator which are alternated during the execution of the algorithm. At the initialization phase, one operator is assigned at random. Then, when necessary, this function is replaced at random by another available, allowing repetition. For this purpose, a maximum value for p_c is defined, $Maxp_c$. If over the generations the p_c value exceeds $Maxp_c$, the crossover function is randomly replaced by another one, and p_c is restarted to its initial value.

It is noteworthy that $Maxp_c$ is an adjustable parameter, which has to be high enough to prevent a premature function change. Additionally, its value cannot be too high, in order to avoid an excessive runtime waste.

It is expected that the multi-crossover mechanism facilitates the population diversification in an efficient way. In this way, it can prevent the search from being trapped in a local optimum. This feature will be tested in Section 4.

3 Description of the problems

As has been said in Section 1, the proposed AMCPA has been applied to six different combinatorial optimization problems. In this section these problems are briefly described. The problems used are the following: Symmetric and Asymmetric Traveling Salesman Problem (TSP and ATSP) (Section 3.1), Capacitated Vehicle Routing Problem (CVRP) (Section 3.2), Vehicle Routing Problem with Backhauls (VRPB) (Section 3.3), N-Queens (NQP) (Section 3.4), and the one-dimensional Bin Packing Problem (BPP) (Section 3.5).

3.1 Symmetric and Asymmetric Traveling Salesman Problem

The TSP is one of the most famous and widely studied problems throughout history in operations research and computer science. It has a great scientific interest, and it is used in a large number of research studies annually (Rego, Gamboa, Glover and Osterman, 2011). This problem can be defined as a complete graph $G = (V, A)$, where $V = \{v_1, v_2, \dots, v_n\}$ is the set of vertexes which represents the nodes of the system, and $A = \{(v_i, v_j) : v_i, v_j \in V, i \neq j\}$ is the set of arcs which represents the interconnection between nodes. Additionally, each arc has an associated distance cost d_{ij} . In the symmetric version of the TSP the distance between two nodes is the same in both directions, i.e., $d_{ij} = d_{ji}$. On the other hand, for the ATSP, although there may be pairs of nodes where $d_{ij} = d_{ji}$, in most cases $d_{ij} \neq d_{ji}$.

The objective of the TSP and ATSP is to find a route that, starting and finishing at the same node, visits every customer once, and that minimizes the total distance traveled. In this way, the objective function for these problems is the total distance traveled in the route.

In this paper, the solutions for the TSP and ATSP are encoded using the well-known path representation (Larranaga, Kuijpers, Murga, Inza and Dizdarevic, 1999). Thereby, each individual is encoded by a permutation of numbers, which represents the order in which the nodes are visited. For example, for a possible 8-node instance of the TSP, or ATSP, one possible solution would be encoded as $X = (1, 3, 5, 7, 8, 4, 2, 6)$, and its fitness would be $f(X) = d_{13} + d_{35} + d_{57} + d_{78} + d_{84} + d_{42} + d_{26} + d_{61}$.

3.2 Capacitated Vehicle Routing Problem

The CVRP is also one of the most studied problems in operational research and computers science. Due to its applicability to real life, and its complexity, the CVRP is used in many studies every year (Golden, Raghavan and Wasil, 2008). The CVRP can be defined as a complete graph $G = (V, A)$, where $V = \{v_0, v_1, \dots, v_n\}$ is the set of vertexes and $A = \{(v_i, v_j) : v_i, v_j \in V, i \neq j\}$ is the set of arcs. The vertex v_0 represents the depot, and the rest are the customers, each of them with a fixed demand q_i . A fleet of vehicles K is available with a limited capacity Q for each of them. The objective of the CVRP is to find a number of routes with a minimum cost such that 1) each route starts and ends at the depot, 2) each client is visited exactly by one route and 3) the total demand of the customers visited by one route does not exceed the total capacity of the vehicle that performs it (Cordeau and Maischberger, 2012).

In this case, the path representation is also used for the individuals encoding (Toth and Vigo, 2002a). In this way, the routes are also represented as a permutation of nodes. In addition, to distinguish the different routes in a solution, they are separated by zeros. For example, in a 8-noded instance, one possible solution of three routes would be encoded as $X = (2, 5, 4, \mathbf{0}, 6, 1, \mathbf{0}, 8, 3, 4)$, and its fitness would be $f(X) = d_{02} + d_{25} + d_{54} + d_{40} + d_{06} + d_{61} + d_{10} + d_{08} + d_{83} + d_{34} + d_{40}$.

3.3 Vehicle Routing Problem with Backhauls

The Vehicle Routing Problem with Backhauls or VRPB is a variant of the basic VRP where customers can demand either a delivery or a pickup of certain goods (Golden, Baker, Alfaro and Schaffer, 1985). In the VRPB, deliveries are done first, and then the pick-up. This is so because, otherwise, it could be a movement of material within the mobile unit that could be counterproductive. For example, putting materials on the front of the trunk when at the bottom are still some goods that they have not been delivered yet. Thanks to its fidelity to the real world, the VRPB is used in many studies annually (Salhi, Wassan and Hajarat, 2013).

This problem can be defined as the CVRP, with the difference that the set of customer V can be separated into two subsets (Toth and Vigo, 2002b). The first one, L , called *linehaul customers*, contains those who demand the delivery of goods. On the other hand, the second subset, B , called *backhaul customers*, demand the pickup of a certain amount of material. To express customer demand, a simple way is to use positive values for linehaul customers, and negative

values for backhaul ones.

Finally, the path representation is also used for this problem, and the routes are also encoded as nodes permutation. As an example, suppose a set of six linehaul customers $L = \{L1, L2, L3, L4, L5, L6\}$, and six backhaul customers $B = \{B1, B2, B3, B4, B5, B6\}$. One possible solution with three vehicles would be $X=(L2, L5, B1, B6, \mathbf{0}, L1, L6, L4, B3, \mathbf{0}, L3, B2, B5, B4)$, and its fitness would be $f(X) = d_{0L2}+d_{L2L5}+d_{L5B1}+d_{B1B6}+d_{B60} + d_{0L1}+d_{L1L6}+d_{L6L4}+d_{L4B3}+d_{B30} + d_{0L3}+d_{L3B2}+d_{B2B5}+d_{B5B4}+d_{B40}$.

3.4 N-Queens Problem

The NQP is a generalization of the problem of putting eight non attacking queens on a chessboard (Bell and Stevens, 2009), which was introduced by M. Bezzel in 1848 (Bezzel, 1848). This problem consists of placing N queens on a $N \times N$ chess board, in order that they cannot attack each other. This problem can be formulated as a combinatorial optimization problem (Hu, Eberhart and Shi, 2003), despite being a classical combinatorial design problem (constraint satisfaction problem). In the present paper, NQP is formulated as a combinatorial optimization problem, where a solution X is coded as a N -tuple (q_1, q_2, \dots, q_n) , which is a permutation of the N -tuple $(1, 2, \dots, N)$. Each q_i represents the row occupied by the queen positioned in the i th column. Vertical and horizontal collisions are avoided using this representation. Therefore, the objective function of the NQP is defined as the number of diagonal collisions along the board. Notice that i th and j th queens collide diagonally if:

$$|i - q_i| = |j - q_j| \quad \forall i, j : \{1, 2, \dots, N\}; i \neq j \quad (3.1)$$

Hence, the objective of this problem is to minimize the number of conflicts, being zero the ideal fitness. This same formulation is frequently used in the literature (Masehian, Akbaripour and Mohabbati-Kalejahi, 2013; Martinjak and Golub, 2007).

3.5 One-dimensional Bin Packing Problem

In distribution and production the fact of packing of items into boxes or bins is a daily task. Depending on the shape and size of the items, as well as the form and capacity of bins, a wide amount of different packing problems can be formulated. The BPP is the simplest problem in this field (Karmarkar and Karp, 1982; Martello and Toth, 1990), and it is frequently used in the literature as benchmarking problem (Fleszar and Charalambous, 2011; Sim, Hart and Paechter, 2012; Sim and Hart, 2013). The BPP consists in a set of items $I = \{i_1, i_2, \dots, i_n\}$, each with an associated size s_i , and an infinite number of bins B of an equal capacity q . The objective of the BPP is to pack all the items into a minimum number of bins. Therefore, the objective function is the number of bins, which has to be minimized.

The solutions of this problem are encoded as a permutation of items. To count the number of bins needed for one solution, the size of the items is accumulated in a variable, *accumSize*. When *accumSize* exceeds q , the number of bins is increased in 1, and *accumSize* is restarted. For example, in a simple instance of 10 items, each one with a size of 30, and $q=90$. One possible solution could be $X = \{i_9, i_6, i_1, i_2, i_4, i_{10}, i_8, i_3, i_7, i_5\}$, and its fitness would be 4.

4 Experimentation

In this section the experimentation performed in this study is detailed. As has been mentioned in Section 1, the technique proposed in this paper is a variant of the classical GA. For that reason, the results obtained by the presented AMCPA are compared with the ones obtained by a traditional GA. Additionally, in the experimentation performed in this study, not only the qualities of the results are compared, but also the convergence behaviour of both techniques. Furthermore, a statistical study is conducted with these results, using the well-known normal distribution z -test. For both algorithms similar functions and parameters have been used, so that the only difference between them is their working way. This method of comparing metaheuristics is the most reliable way to determine which technique gets better results. In Section 4.1 the parameters used for each metaheuristic are described. Then, in Section 4.2 the basic aspects of the experimentation are introduced. After that, the results are shown in Section 4.3, and they are analyzed in Section 4.4.

4.1 Parameters of the algorithms

For all the experiments and problems, an initial population composed by 50 randomly generated individuals is used by both techniques. The parametrization of the GA has been performed based on the concepts outlined in many previously published works (Cantú-Paz, 1998; Tomassini, 1995; Fogel, 1994). In accordance with these studies, the crossover is considered the main operator of GAs, while the mutation is a secondary phase. In line with these concepts, for the GA the p_c has been set in 95%, and the p_m in 5%. In the case of the proposed AMCPA, the p_c starts at 0%. When the best solution found is not improved, the p_c increases following the Equation 1, otherwise, it returns to 0%. Moreover, $Maxp_c$ has been established in 40%.

In relation to the parents selection criteria, first, each individual of the population is selected as parent with a probability equal to p_c . If one individual is selected for the crossover, the other participant is selected randomly. Regarding the survivor function, a 50% elitist - 50% random function has been used (which means that the half of the population is composed by the best individuals, and the remaining ones are selected randomly). About the ending criteria, the execution of each algorithm finishes when the population converges. This same criteria has been used many time in the literature (Moraglio and Poli, 2011). In the present study, the convergence is assumed when there are $n + \sum_{k=1}^n k$ generations without improvements in the best solution, where n is the size of the problem.

Same crossover and mutation functions have been used for the TSP, ATSP, NQP, and BPP. Regarding the crossover functions, for the presented AMCPA Order Crossover (OX) (Davis, 1985), Modified Order Crossover (MOX) (Ray, Bandyopadhyay and Pal, 2004), Half Crossover (HX) (Osaba, Carballedo, Diaz and Perallos, 2013), and Order Based Crossover (OBX) (Syswerda, 1991) have been used. These functions have been often used in the literature (Sharma and Gupta, 2011; Prins, 2004; Albayrak and Allahverdi, 2011; Rocha, Sousa, Cortez and Rio, 2011; Wang, Zhang, Yang, Hu and Liu, 2005; Osaba, Diaz and Onieva, 2014). On the other hand, OX is used as crossover function for the GA. The mutation

function for both techniques is the well-known 2-opt (Lin, 1965), which has been widely used since its formulation (Tarantilis and Kiranoudis, 2007; Bianchessi and Righini, 2007).

Furthermore, the crossover functions used for the proposed AMCPA for the CVRP and VRPB are the Half Route Crossover (HRX) and the Half Random Route Crossover (HRRX) (Osaba, Diaz and Onieva, 2014; Osaba, Onieva, Carballedo, Diaz and Perallos, 2014). These functions are a particular case of the traditional crossover, in which the cut point is made always in the middle of the path. With HRX, first, the 50% of the best routes in one randomly chosen parent are selected and inserted in the child. Then, the nodes already inserted are removed from the other parent. Finally, the remaining nodes are inserted in the same order in the final solution, creating new routes. The HRRX working way is similar to HRX. In this case, in the first step, the routes selected from one of the parents are chosen randomly, instead of selecting the best ones. For the GA the crossover function used is the HRX.

Regarding the mutation function used for the CVRP and VRPB, the called Vertex Insertion Routes (Osaba, Diaz and Onieva, 2014) has been used for both metaheuristics. This function selects and extracts one random node from a random route. After that, this node is re-inserted in a random position in another randomly selected route. The creation of new routes is possible with this function.

4.2 Description of the experimentation

In this section the basic aspects of the experimentation are introduced. All the tests have been performed on an Intel Core i7 3930 computer, with 3.20 GHz and a RAM of 16 GB. Java has been used as programming language. For the TSP, 22 instances have been used, and they have been obtained from the TSPLIB Benchmark (Reinelt, 1991). In addition, for the ATSP 19 instances have been chosen, obtained from the same benchmark. For the CVRP 15 instances have been utilized. They have been picked from the VRPWeb (<http://neo.lcc.uma.es/vrp>). The first 11 belong to the Christofides/Eilon benchmark (Christofides and Eilon, 1969), and the remaining 4 to the Golden et al. large-scale benchmark (Golden, Wasil, Kelly and Chao, 1998). For the VRPB 13 instances have been utilized. The first 6 were obtained from the VRPTW Benchmark of Solomon (<http://w.cba.neu.edu/msolomon/problems.htm>). In this case, the time constraints have been removed, but vehicle capacities and the amount of customer demands are retained. Apart from this, the demands nature has been also modified with the aim of creating pickup and deliveries. The remaining 4 instances have been obtained from the CVRP set of Christofides and Eilon. In these instances, the vehicle capacities and the number of nodes have been maintained, but the demand types have been also changed to have pickups and deliveries. For these cases the optimums are not shown, since they are not typical VRPB instances, therefore, these values are unknown.

Regarding the NQP, 15 different instances have been used. The name of each instance describes the number of queens and the size of the chessboard. In this case, the optimum of each instance is not shown, since it is known that it is 0 for all of them. Finally, in relation to the BPP, another 15 instances have been chosen, which have been picked from the Scholl/Klein benchmark (<http://www.wiwi.uni-jena.de/entscheidung/binpp/index.htm>). These cases are named $NxCyWz_a$, where x is 1 (50 items), 2 (100 items), 3 (200 items) or 4 (500

items); y is 1 (capacity of 100), 2 (capacity of 120) and 3 (capacity of 150); z is 1 (items size between 1 and 100) and 2 (items size between 20 and 100); and a is A or B as benchmark indexing parameter.

For each instance 40 runs have been executed, and for each problem, the average fitness value, average runtime, and convergence behaviour are shown. Additionally, the standard deviations of the results and the convergence behaviour are also shown. Furthermore, with the aim of performing a fair and rigorous comparison, the well-known normal distribution z -test has been performed for all experiments. Thanks to this statistical test, it can be demonstrated whether the differences in the results and convergence behaviour of both metaheuristics are significant or not. The z statistic has the following form:

$$z = \frac{\overline{X}_{AMCPA} - \overline{X}_{GA}}{\sqrt{\frac{\sigma_{AMCPA}^2}{n_{AMCPA}} + \frac{\sigma_{GA}^2}{n_{GA}}}}$$

Where \overline{X}_i depicts the average fitness obtained by the technique i , σ_i is the standard deviation of the technique i , and n_i the sample size for technique i . In this way, the value of z can be positive (+), negative (-), or neutral (*). A + indicates that the proposed AMCPA is significantly better. In the opposite case, it obtains substantially worse solutions. If z is *, the difference is not significant. The confidence interval has been stated at 95% ($z_{0.05} = 1.96$). It is noteworthy that the z -test has been performed for the results quality and convergence.

Instance		Proposed AMCPA					Genetic Algorithm					z-test	
		Results		Convergence		Time	Results		Convergence		Time		
Name	Optima	Avg.	S. dev.	Avg.	S. dev.	Avg.	Avg.	S. dev.	Avg.	S. dev.	Avg.	resu.	conv.
Oliver30	420	425.3	7.6	6.6	1.54	0.16	431.4	13.5	6.6	3.21	0.25	+	*
Eilon50	425	439.1	6.2	22.0	6.16	0.35	458.9	16.2	25.8	8.16	1.34	+	+
Eil51	426	443.4	10.8	23.0	5.71	0.38	460.6	17.3	23.6	8.62	1.37	+	*
Berlin52	7542	7835.5	249.5	10.8	3.74	0.32	8057.3	194.6	15.4	8.49	1.05	+	+
St70	675	706.8	16.0	49.0	13.08	1.03	745.1	39.0	83.1	25.09	4.98	+	+
Eilon75	535	571.4	10.9	59.0	23.47	1.41	614.3	42.7	84.7	27.39	6.42	+	+
Eil76	538	571.0	8.7	50.7	12.27	1.34	607.3	21.5	50.7	14.73	6.82	+	*
KroA100	21282	22120.1	520.2	67.1	15.77	2.61	22390.4	488.7	72.1	25.84	10.13	+	*
KroB100	22140	23060.6	327.8	71.1	13.63	2.22	23437.0	598.8	82.1	25.77	10.98	+	+
KroC100	20749	21670.8	424.6	75.7	16.30	2.35	22394.1	816.0	78.4	32.18	10.65	+	*
KroD100	21294	22213.2	382.6	74.5	14.72	2.30	23204.8	666.8	77.9	23.78	10.54	+	*
KroE100	22068	22992.5	347.0	83.6	22.13	2.75	23289.5	580.5	79.7	23.92	10.70	+	*
Eil101	629	673.4	9.6	114.0	2.71	3.87	713.9	27.1	136.1	41.23	17.33	+	+
Pr107	44303	45412.3	699.5	98.8	29.43	3.38	46593.9	1390.0	95.4	37.15	15.27	+	*
Pr124	59030	60493.0	957.2	104.9	21.03	4.85	62046.3	1538.4	101.6	26.46	21.34	+	*
Pr136	96772	101640.0	1359.3	108.6	23.27	5.63	103963.4	1108.9	115.4	28.93	25.15	+	*
Pr144	58537	60302.5	1417.5	131.1	10.64	6.40	61884.3	1458.5	136.1	30.01	31.87	+	*
Pr152	73682	76181.2	922.0	166.5	31.10	8.06	77546.6	1763.5	186.5	59.93	46.86	+	*
Pr264	49135	53647.3	1957.5	173.0	27.13	20.54	58117.1	3707.6	152.8	31.61	86.05	+	-
Pr299	48191	55032.7	4329.8	200.6	52.27	49.75	57331.0	5537.8	176.7	49.34	118.33	+	-
Pr439	107217	117799.2	3043.6	736.4	410.04	97.11	128181.7	27291.3	944.0	507.70	315.05	+	+
Pr1002	259047	286903.2	2494.6	6940.5	1950.06	315.11	300669.8	11240.1	7215.0	2197.44	821.53	+	*

Table 1: Results of the proposed AMCPA and GA for the TSP

4.3 Results

In this section the results obtained in the experimentation are shown. As has been mentioned, the tables present the averages and standard deviations of the convergence and results quality. The convergence value depicts the generation in which the technique reaches the final result, and it is displayed in hundreds. Additionally, the average runtimes (in seconds) are also presented. Furthermore, for each instance the results of both *z*-tests are shown. In Table 1 the outcomes for the TSP are depicted. Meanwhile, in Table 2, the results obtained by both metaheuristics for the CVRP are shown. On the other hand, Table 3 presents the outcomes for the VRPB. Furthermore, results for the ATSP are placed in Table 4. Moreover, Table 5 and Table 6 display the outcomes for the NQP and BPP, respectively.

Instance		Proposed AMCPA					Genetic Algorithm					z-test	
Name	Optima	Results		Convergence		Time	Results		Convergence		Time	resu.	conv.
		Avg.	S. dev.	Avg.	S. dev.	Avg.	Avg.	S. dev.	Avg.	S. dev.	Avg.		
En22k4	375	395.8	4.6	20.3	16.41	0.76	392.6	15.3	37.3	36.08	1.22	*	+
En23k3	569	604.9	30.0	55.0	41.20	0.88	642.5	37.6	94.2	74.57	1.48	+	+
En30k3	503	541.1	40.4	87.7	55.88	1.31	578.8	31.2	84.7	55.18	2.10	+	*
En33k4	835	902.6	27.7	53.1	22.97	1.24	917.9	34.0	124.6	66.02	3.68	+	+
En51k5	521	616.2	38.1	136.6	65.40	3.43	657.0	30.7	174.7	76.29	8.05	+	+
En76k7	682	812.7	45.2	267.2	125.51	6.42	890.8	40.5	365.6	121.64	27.70	+	+
En76k8	735	865.7	34.7	299.2	130.03	6.93	951.1	43.8	323.5	158.64	26.19	+	*
En76k10	830	959.3	27.0	338.1	180.06	7.98	1031.8	41.8	306.2	143.19	27.65	+	*
En76k14	1021	1143.9	26.6	196.3	98.53	6.51	1205.1	54.6	212.1	74.68	21.50	+	*
En101k8	815	1003.3	39.8	486.6	234.97	10.90	1159.7	41.1	295.0	98.78	39.49	+	-
En101k14	1071	1260.4	58.6	324.2	86.43	11.90	1407.9	53.0	268.5	97.28	35.89	+	-
Kelly9	587.09	844.4	48.5	656.5	191.27	26.74	1112.7	45.4	718.5	21.46	116.44	+	+
Kelly10	746.56	1117.9	37.5	1119.0	320.36	49.85	1323.6	32.5	1252.9	322.75	176.31	+	*
Kelly11	932.68	1426.6	67.2	1817.4	539.80	122.64	1716.1	60.7	1711.3	613.12	388.30	+	*
Kelly12	1137.18	1798.2	98.3	1900.7	422.05	199.07	2108.9	101.4	1954.1	415.42	654.10	+	*

Table 2: Results of the proposed AMCPA and GA for the CVRP

Instance		Proposed AMCPA					Genetic Algorithm					z-test	
Name		Results		Convergence		Time	Results		Convergence		Time	resu.	conv.
		Avg.	S. dev.	Avg.	S. dev.	Avg.	Avg.	S. dev.	Avg.	S. dev.	Avg.		
C101		718.5	42.7	190.7	85.65	8.25	727.8	51.4	198.2	83.34	20.08	*	*
C201		620.2	42.2	200.2	98.90	3.91	834.1	30.3	237.7	67.04	4.34	+	+
R101		935.2	47.5	177.2	62.84	6.28	1033.4	86.3	289.7	155.55	20.50	+	+
R201		1072.7	41.6	293.7	115.00	11.20	1307.2	95.0	245.1	95.11	29.98	+	-
RC101		584.3	45.4	88.9	38.19	2.59	685.3	127.9	91.8	41.38	2.69	+	*
RC201		1191.7	62.6	338.3	106.97	14.44	1438.5	87.4	362.5	100.66	26.98	+	*
En22k4		386.5	16.1	26.1	22.59	0.98	403.0	18.4	34.7	21.21	0.96	+	*
En23k3		712.6	20.7	22.1	16.47	0.90	731.5	37.2	27.9	23.43	0.85	+	*
En30k4		542.0	37.0	58.1	37.67	1.09	594.0	63.6	60.8	34.52	1.21	+	*
En33k4		818.4	32.2	57.4	37.31	1.59	846.0	35.9	83.3	42.10	2.05	+	+
En51k5		669.2	36.4	90.6	47.12	2.72	737.1	47.3	99.1	53.22	4.14	+	*
En76k8		906.2	47.4	147.2	69.56	5.99	996.6	92.9	184.3	72.73	18.52	+	+
En101k14		1210.8	30.0	180.8	64.49	11.17	1247.2	68.2	469.2	317.37	60.68	+	+

Table 3: Results of the proposed AMCPA and GA for the VRPB

Instance		Proposed AMCPA					Genetic Algorithm					z-test	
Name	Optima	Results		Convergence		Time	Results		Convergence		Time	resu.	conv.
		Avg.	S. dev.	Avg.	S. dev.	Avg.	Avg.	S. dev.	Avg.	S. dev.	Avg.		
br17	39	39.1	0.2	1.0	0.34	0.04	39.6	1.0	1.2	0.57	0.05	+	*
ftv33	1286	1385.9	65.8	8.2	4.74	0.22	1386.2	45.8	6.4	2.60	0.25	*	-
ftv35	1473	1569.1	47.7	9.1	6.73	0.28	1564.3	49.1	7.5	2.67	0.31	*	*
ftv38	1530	1611.5	52.7	11.8	7.49	0.38	1635.9	62.5	13.8	10.98	0.44	*	*
p43	5620	5628.3	6.1	13.4	5.42	0.38	5635.2	10.6	12.6	9.42	0.62	+	*
ftv44	1613	1782.2	83.6	17.5	9.87	0.59	1748.1	50.2	14.9	6.46	0.73	-	*
ftv47	1776	1904.0	96.6	20.4	8.86	0.71	1862.4	56.2	28.4	12.67	0.99	-	+
ry48p	14422	14824.9	177.6	20.7	8.32	0.73	15095.3	490.0	21.5	13.81	1.03	+	*
ft53	6905	7777.6	283.8	33.2	17.11	1.44	7732.3	428.2	31.1	16.01	1.78	*	*
ftv55	1608	1791.4	69.9	29.1	24.11	1.54	1837.2	89.2	31.5	20.42	1.88	+	*
ftv64	1839	2081.4	133.5	35.7	16.32	2.22	2112.2	48.4	38.8	19.53	2.93	*	*
ftv70	1950	2204.6	106.3	58.1	25.12	3.98	2144.4	95.6	56.9	22.21	4.59	-	*
ft70	38673	40375.3	436.2	65.1	27.24	4.80	40778.9	1041.6	77.9	29.61	5.32	+	+
kro124p	36230	39009.8	824.9	80.1	35.39	8.89	40063.7	1270.8	84.0	37.32	11.23	+	*
ftv170	2755	4022.9	354.1	150.1	40.31	24.88	3947.5	320.3	142.0	37.80	39.97	*	*
rbg323	1326	1901.5	113.9	99.3	38.67	68.01	2123.1	144.5	104.3	36.59	77.68	+	*
rbg358	1163	1907.9	152.6	162.1	42.17	97.86	2034.0	165.6	157.7	44.69	112.33	+	*
rbg403	2465	2896.9	58.1	175.8	34.44	210.11	2978.5	79.8	195.2	71.40	259.61	+	*
rbg443	2720	3415.3	137.4	213.0	38.98	289.48	3380.6	105.6	201.6	45.08	346.27	*	*

Table 4: Results of the proposed AMCPA and GA for the ATSP

Finally, the normal distribution z -test is shown in Table 7. In this table the statistical tests performed for all the problems and for both parameters (results and convergence behaviour) are depicted.

4.4 Analysis of the results

A clear conclusion can be drawn from the results shown above: the presented AMCPA outperforms the GA in terms of solution quality and runtimes in all the problems used. The AMCPA gets better results in 89.89% of the instances (89 out of 99). In 1 instance (NQP, 8-Queens) the results obtained by both algorithms are the same. Finally, in the remaining 9.09% (9 out of 99), the GA outperforms the AMCPA. Additionally, looking at Table 7, it can be concluded that these differences are significantly better for the proposed technique in the 85.85% of the cases (85 out of 99). In the 11.11% (11 out of 99) these differences are not substantial, and they are significantly worse only in the remaining 3.03%. On the other hand, the proposed methods needs less runtime in the 96.96% of the cases (96 out of 99), increasing the differences when the size of the instances grows.

Same conclusions can be extracted by performing an analysis for each problem separately. The presented AMCPA outperforms the GA for the TSP, CVRP, VRPB, NQP, and BPP. Anyway, although the findings are also applicable, it is important to highlight that the differences are narrower for the ATSP. For this problem, the proposed metaheuristic reaches better results in 63.16% of the instances (12 out of 19). Moreover, in the remaining 36.84% it obtains worse results. Additionally, these differences are significantly better for the AMCPA in 47.36% of the instances, significantly worse in the 15.78%. and not substantial is 36.86%.

Instance	Proposed AMCPA					Genetic Algorithm					z-test	
	Results		Convergence		Time	Results		Convergence		Time		
Name	Avg.	S. dev.	Avg.	S. dev.	Avg.	Avg.	S. dev.	Avg.	S. dev.	Avg.	resu.	conv.
8-Queens	0.0	0.0	0.1	0.03	0.01	0.0	0.0	0.2	0.02	0.01	*	+
20-Queens	0.9	0.5	0.4	0.43	0.04	1.8	1.1	0.2	0.15	0.02	+	-
50-Queens	5.7	1.5	0.7	0.22	0.13	8.5	1.9	1.0	0.64	0.17	+	+
75-Queens	11.6	2.6	1.7	2.08	0.21	15.4	3.1	2.2	1.05	0.61	+	*
100-Queens	15.4	3.1	2.1	0.75	0.58	23.2	3.2	2.7	1.32	1.31	+	+
125-Queens	19.3	3.3	3.5	1.15	1.39	30.2	3.6	4.2	2.81	2.99	+	*
150-Queens	22.4	3.0	4.9	1.55	2.71	37.2	4.6	6.3	3.60	5.94	+	+
200-Queens	32.4	5.8	8.2	2.91	7.69	49.9	5.1	11.8	5.16	18.51	+	+
225-Queens	39.8	5.7	9.2	3.00	10.85	57.8	6.0	13.0	6.03	25.92	+	+
250-Queens	43.2	4.6	11.3	3.16	16.42	63.9	6.0	15.4	7.13	36.04	+	+
275-Queens	47.3	6.5	13.6	2.94	23.48	69.0	9.6	19.9	8.08	56.97	+	+
300-Queens	51.2	6.0	15.3	3.77	31.83	76.9	6.5	22.4	7.10	76.22	+	+
325-Queens	56.2	5.6	17.4	3.97	42.37	86.0	9.4	23.9	10.57	99.25	+	+
350-Queens	60.9	7.8	19.7	5.73	55.32	90.8	11.3	31.6	12.86	143.30	+	+
400-Queens	72.7	6.6	25.5	5.94	93.33	101.8	10.0	50.7	11.28	319.50	+	+

Table 5: Results of the proposed AMCPA and GA for the NQP

The reason why the proposed algorithm needs less runtime is logical, and it can be explained as follows: if crossover and mutation operations are compared, the last one operates with one solution, and it is a simple modification in a chromosome which can be made in a minimum time. Furthermore, the former needs more runtime, since it operates with two different individuals, and its working way is more complex. The proposed AMCPA makes fewer crossovers than the GA, and this fact is perfectly reflected in runtimes, providing an advantage to the AMCPA.

On the other hand, the reason why the proposed AMCPA gets better results can also be explained, and it is based on the recently published study (Osaba, Carballo, Diaz and Perallos, 2013). According to that work, crossovers are useful resources to make jumps in the space of solutions when they are applied to combinatorial optimization problems. Thereby, the use of crossovers helps a wide exploration of the solution space, but it does not help to perform an exhaustive search of promising regions. To get a deeper search, a function that takes care of optimizing the solutions independently becomes necessary, in order to conduct small jump in the space of solutions. The mutation function can handle this goal.

Regarding the convergence behaviour, looking at Tables 1-6, it can be said that the proposed AMCPA presents a better convergence behaviour. This fact means that the AMCPA need less generations to reach its final solution. Performing a general analysis, the presented algorithm has a better behavior in 70.70% (70 out of 99) of the cases. On the other hand, in the 27.27% of the instances the GA shows a better performance. Finally, in the remaining 2 instances both metaheuristics present the same behaviour.

Anyway, these differences in the convergence behaviour are significantly better for the AMCPA only in the 33.33% of the instances (33 out of 99), being insignificant in 57.57% of the cases (57 out of 99), and substantially worse in the remaining 9.09%. This fact means that, despite of showing a better convergence in 70 instance, this improvement is not remarkable in almost

Instance		Proposed AMCPA					Genetic Algorithm					z-test	
Name	Optima	Results		Convergence		Time	Results		Convergence		Time	resu.	conv.
		Avg.	S. dev.	Avg.	S. dev.	Avg.	Avg.	S. dev.	Avg.	S. dev.	Avg.		
N1C1W1.A	25	27.0	0.3	0.15	0.09	0.01	27.4	0.5	0.17	0.07	0.06	+	*
N1C1W1.B	31	31.8	0.4	0.21	0.22	0.01	32.2	0.7	0.27	0.30	0.04	+	*
N1C2W1.A	21	21.9	0.6	0.26	0.25	0.01	22.2	0.5	0.20	0.15	0.04	+	*
N1C2W1.B	26	27.1	0.3	0.16	0.11	0.01	27.6	0.5	0.23	0.24	0.04	+	*
N2C1W1.A	48	53.1	0.8	1.23	0.74	0.05	53.6	0.7	1.30	1.68	0.27	+	*
N2C1W1.B	49	53.4	0.8	0.81	0.38	0.05	53.8	0.4	0.59	0.30	0.22	+	-
N2C2W1.A	42	45.7	1.0	0.69	0.39	0.02	46.3	0.7	0.78	0.47	0.24	+	*
N2C2W1.B	50	53.7	0.8	0.81	0.37	0.03	54.1	0.5	0.69	0.43	0.22	+	*
N3C2W2.A	107	120.6	1.2	2.55	1.42	0.10	121.5	1.8	3.02	1.36	1.74	+	*
N3C2W2.B	105	116.2	1.4	3.04	1.61	0.11	116.0	1.4	3.18	1.79	1.75	*	*
N3C3W1.A	66	72.8	0.9	1.47	0.88	0.08	74.1	1.0	1.33	0.98	1.26	+	*
N3C3W1.B	71	79.0	0.6	1.30	0.53	0.08	80.1	2.4	1.49	1.22	1.27	+	*
N4C2W1.A	210	241.8	1.7	10.20	3.90	1.54	244.7	2.5	13.63	5.92	24.57	+	+
N4C2W1.B	213	245.2	1.7	15.62	6.38	1.57	247.8	2.5	12.47	7.18	23.61	+	-
N4C2W1.C	213	245.1	1.9	13.82	7.18	1.62	247.9	2.3	12.46	5.96	23.27	+	*

Table 6: Results of the proposed AMCPA and GA for the BPP

z-test							
Results	TSP	CVRP	VRPB	ATSP	NQP	BPP	Total
+	22	14	12	9	14	14	85
*	0	1	1	7	1	1	11
-	0	0	0	3	0	0	3
Convergence	TSP	CVRP	VRPB	ATSP	NQP	BPP	Total
+	7	6	5	2	12	1	33
*	13	7	7	16	2	12	57
-	2	2	1	1	1	2	9

Table 7: Summary of the z-test. '+' indicates that AMCPA is better. '-' depicts that it is worse. '*' indicates that the differences are not significant (at 95% confidence level)

the half of cases (33 out of 70). This is why it can be said that the AMCPA presents a better performance, but is not as distinctive as the improvement in the results discussed above. Even so, in overall, the proposed method outperforms the GA also in this aspect. This fact provides a great advantage to AMCPA, since, thanks to its better exploration capacity, it is able to find the final solution performing less generations and consuming less computational resources. By way of conclusion, the proposed AMCPA is a metaheuristic perfectly able to perform an intense and thorough search in promising regions of the solution space using the mutation function. Meanwhile, it performs crossover in case the search is in a local optimum, with the aim of escaping local optimums. Using crossovers, the current population is expanded through the entire solution space. In this way, it is easier to find regions that allow the search to reach better results. This diversification is enhanced thanks to the multi-crossover, allowing a wider exploration.

Conversely, with the GA the search performed comprises a large area of the solution space, but it has a smaller capacity to deepen in those areas which are most promising. This fact leads to the GA to obtain worse results than the AMCPA.

5 Conclusions

In this paper a new Adaptive Multi-Crossover Population Algorithm for solving combinatorial optimization problems has been presented, which is a variant of the classical genetic algorithm. The proposed metaheuristic reverses GAs conventional philosophy, giving priority to the individual autonomous improvement, making crossovers only when they are beneficial for the search process. The proposed technique has two mechanisms to avoid the premature convergence, helping to the population diversity. These mechanisms are the crossover probability adaption and the use of multiple crossover operators.

Initially, the presented technique has been introduced, explaining how it works. Then, the six problems used and the experimentation have been described. After that, the results obtained by the technique have been shown. These outcomes have been compared with the ones obtained by a classical GA, to conclude that the proposed method gets better results. Finally, why the presented AMCPA is better than the GA has been reasoned.

As future work, it is intended to compare the performance of the introduced technique with other approaches of similar philosophy that can be found in the literature. Furthermore, it is planned to apply the AMCPA to real life routing problems. At this time, it will be applied to a dynamic distribution system of car windscreen repairs. In this case the problem is designed as a dynamic CVRP, wherein the routes may be re-planned according to the needs of the customers.

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